



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3908-3 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <u>66172</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11/02/23	#110	(1st part) Qty 1) Part was machined too small. Part measures <del>0.720</del> 0.720" ± 0.003". should be 0.735 ± 0.003".	<del>11/02/23</del> 11/02/23 CS1092	<del>Acceptable</del> SCRAP + REPLACE	SK 11/02/23	and 11/02/24	<del>11/02/23</del> 11/02/23	S 11/02/23
		2. Part L. then in use (2 origin in Bottom of Jaw) Process						S 11/02/23

NOTE: Date & initial all entries

**Work Order ID 66172**

Monday, February 07, 2011 11:36:01 AM



Page 2

Item ID: D3908-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Stud Receiver, Lower

Start Date: 2/8/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 2/22/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

SL 11/02/23

Memo

0.00

8

130



QC

Quality Control

QC8- Inspect parts - second check

0.00

mt 11/02/24

Memo

0.00

8

160



Packaging

Packaging

Identify as per dwg & Stock Location 90

0.00

Memo

0.00

11/2/24 @ sf

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**Work Order ID 66172**

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Page 3

Item ID: D3908-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Stud Receiver, Lower

Start Date: 2/8/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 2/22/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/24

MF  
11-02-24

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**NOTE:** Date & initial all entries

# Picklist Print

Monday, February 07, 2011 11:35:57 AM

Page 1

Work Order ID: 66172

Parent Item: D3908-3

Parent Item Name: Stud Receiver, Lower



Start Date: 2/8/2011

Required Date: 2/22/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A NEW ISSUE 09-11-24 JLM VERIFIED BY:DD IPP Rev:B  
as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C per ECN10-  
581 10.05.28 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303B1.000X2.000		Purchased	No			100	f	17.6842	0.333333	2.807015			
303 BAR 1" X 2"													

Location

Loc Qty

Loc Code

MAT

17.68421

114899

17.68421

SL 11/02/16

2.81

W/O:		WORK ORDER CHANGES					
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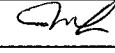


<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 66172
<b>Description:</b> Stud Receiver Lower		<b>Part Number:</b> D3908-3
<b>Inspection Dwg:</b> D3908 <b>Rev:</b> C		<b>Page 1 of 1</b>

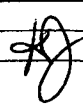
### FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.25	+0.005/-0.001	.251	✓		Vern. Jk-3	
0.625	+/-0.010	.626	✓			
0.368	+/-0.010	.365	✓			
Ø0.453	+0.010/-0.000	.456	✓			
1.95	+/-0.030	1.940	✓			
Ø0.38	+/-0.030	.377	✓			
0.63	+/-0.030	.628	✓			
2.43	+/-0.030	2.424	✓			
0.63	+/-0.030	.628	✓			
0.75	+/-0.030	.751	✓			
0.38	+/-0.030	.381	✓			
R0.06	+/-0.030	.06	✓		R-G	
R0.25	+/-0.030	.25	✓		R-G	
3.80	+/-0.030	3.80	✓			
0.735	+0.000/-0.010	.735	✓			
Ø0.129	+0.005/-0.001	.130	✓			
1.25	+/-0.030	1.25	✓			
15°	+/-0.5°	15°	✓			
1.587	+/-0.010	1.587	✓			
1.588	+/-0.010	1.587	✓			
0.31	+/-0.030	.312	✓			
0.750	+/-0.010	.750	✓			
0.95	+/-0.030	.950	✓			
0.99	+/-0.030	.990	✓			
90°	+/-0.5°	90°	✓			
0.06 x 45°	+/-0.030 x 0.5°	.06 x 45°	✓			
0.80	+/-0.030	.797	✓			

<b>Measured by:</b> 
<b>Date:</b> 11/02/23

<b>Audited by:</b> 
<b>Date:</b> 11/02/24

<b>Preliminary Approval:</b>
<b>Date:</b>

Rev	Date	Change	Revised by	Approved
A	10.04.01	New Issue	KJ	
B	10.04.20	Dwg Rev updated	KJ	
C	10.08.25	Dwg Rev updated	KJ	

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